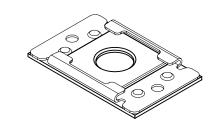
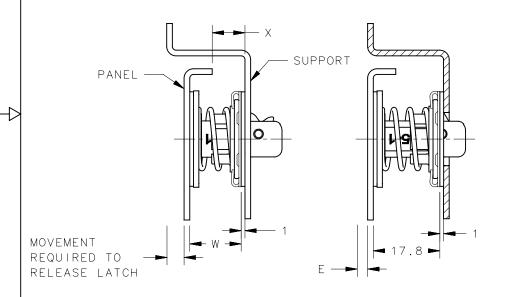


REVISION HISTORY									
REV	DATE	BY	DESCRIPTION						
В	25DEC2014	DMS/YGC	PRN: P2014-2632						



ZINC PLATED

APPLICATION - WITH FLOATING RECEPTACLE



## NOTES:

- A. INSTALLATION PROCEDURE:
  - 1. THE RECEPTACLE MAY BE RIVETED IN POSITION OR FIXED WITH AN ADHESIVE PATCH SUPPLIED SEPARATELY
  - 2. FOR ADHESIVE FITTING, CHECK THE RECEPTACLE IS CLEAN, REMOVE ONE PAPER BACKING FROM THE ADHESIVE PATCH AND PRESS IT FIRMLY ONTO THE RECEPTACLE. DO NOT TOUCH THE ADHESIVE. MAKE SURE THAT THE CENTRAL RECEPTACLE HOLE IS NOT COVERED BY THE PATCH.
  - 3. REMOVE THE SECOND PAPER, AND PRESS THE RECEPTACLE FIRMLY ONTO THE PRE-CLEANED SUPPORT. ENSURE THAT THE LARGE HOUSING HOLE IS ALIGNED WITH THE SUPPORT HOLE.
  - 4. ENGAGE THE PINLATCH INTO THE RECEPTACLE AND CENTRALISE IT.
  - 5. COMPLETE THE ASSEMBLY AS FOR THE STANDARD LATCH.
- B. MATERIAL:

RECEPTACLE HOUSING AND PLATE - STAINLESS STEEL, AN ADHESIVE RETAINING PAD IS SUPPLIED SEPARATELY

E = 4.5mm, THE DISTANCE THAT THE LATCH MAY EJECT WHEN RELEASED.

STAINLESS STEEL

W = 10.0mm MIN. WHEN THE LATCH IS FULLY COMPRESSED DURING OPERATION. ENSURE CLEARANCE REMAINS AT X AND Y.

 $FLOAT = \pm 1.0mm MAX.$ 

RECEPTACLE

PANEL PREPARATION:	,	PART NUMBER		TYPE OF COMPONENT				SH
2X Ø3.6	Ø18.5 ±0.5		THIRD AN PROJECTI	IGLE ON		south	nco <sup>®</sup>	
			MILLIN	METERS [IN]		CONNECT · CREATE		
32	7	SURFACE AREA	TOLERANCES U	NLESS OTHERWISE NOTED	DESCRIPTION A 4 F	LOATING F	RECEPTAC	ELE
		VOLUME	TOLERA	NSIONS WITHOUT	SIZE SYSTEM	DWG NO.		
Ø18.5 ±0.5		PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING. INFORMATION DISCLOSED	KEFEI	RENCE ONLY.	A4 NX		A4-26-50	
RIVET FIT SCALE 1:2	ADHESIVE FIT	EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.	PER ASM	IE Y14.5M-1994	DRAWN BY ACH/MJS	DATE 06JUL2009	SCALE 1:1	1 OF 1

44-26-502-10