

TWO POINT ACTUATOR
A5-91-201-11
(ORDER
SEPARATELY), CAN
BE ASSEMBLED IN LINE
WITH DRIVER (AS SHOWN)
OR PERPENDICULAR

TYPE B

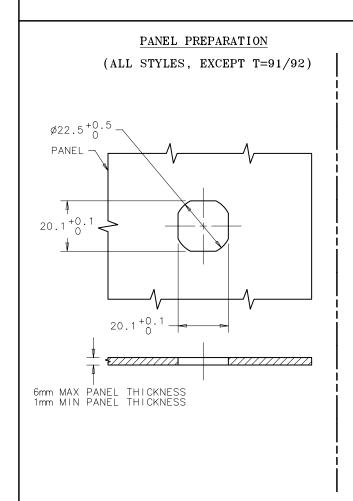
HEX HEAD -FLANGE NUT THREADED -

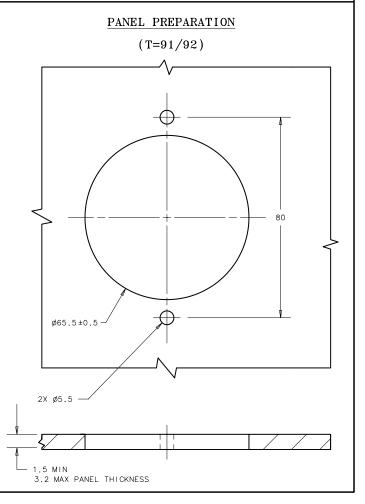
> <u>ASSEMBLED</u> (SEE SHEET 3 FOR INSTALLATION INSTRUCTIONS)

- 1	aut be		ROPRIETARY ITEM - EXCEPT FOR USES RANTED IN WRITING INFORMATION DIS	CLOSED	E5 PUSH		ASSEMBLY,	DATE	DRAWN	CHKD	SCALE	DRAWING NUME	
southco			HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.		TWO POINT		13AUG2009	TVA		0.75:1	J-E5-53-	- A	
REV		DRAWN/CHK	D DESCRIPTION									MILLIMET	ERS
1	190CT2009	TVA	RELEASED FOR PRE-PRODUCTION									ALL DIMENSIONS W	THOUT
2	230CT2009	TVA	ADDED PICTORIAL VIEW FOR T-91/92 AND CLARIFIED IN THEM IN PART NUMBER									TOLERANCES ARE	
3	03NOV2009	TVA	CORRECTIONS, CLARIFIED T=91/92									REFERENCE ONL	
Α	09NOV2009	TVA/MJS	PRN: P2009-1291									A —	۸ 7
			PRN: P2011-0336									⊕ € ∃	PAPER
С	16MAR2012	TVA/MJS	PRN: P2012-0364									THIRD ANGLE PROJECTION	
												SHEET 2 C)F 3

MATERIAL AND FINISH:

COMPONENT	MATERIAL DESCRIPTION	FINISH DESCRIPTION	REMARKS
DRIVER	DIE CAST ZINC	CHROME PLATED	X = 2 (NOT AVAILABLE ON WING)
DICTATION	DIE CAST ZINC	BLACK POWDER COAT	X = 5 (SEE NOTE B)
HOUSING OR CUP	DIF CAST ZINC	CHROME PLATED	X = 2 (NOT AVAILABLE ON WING)
HOUSING OR COP	DIE CAST ZINC	BLACK POWDER COAT	X = 5 (SEE NOTE B)
SEALING WASHER	POLYURETHANE	BLACK	
MOUNTING NUT	DIE CAST ZINC	ZINC PLATE, BRIGHT CHROMATE	
LOCK CORE	DIE CAST ZINC	BLACK POWDER COAT, CHROME PLATE OR CHROMATE WITH STAINLESS STEEL CAP	FOR SHUTTERED CORES,INCLUDES NICKEL PLATED BRASS DUST SHUTTER
SHIPPING PLUG	POLYPROPYLENE	BLACK	KEY LOCKING, NO LOCK CORE (WW=33,63,73) ASSEMBLIES ONLY
LOCK EXTENDER	DIE CAST ZINC	TRIVALENT CHROMATE	KEY LOCKING ASSEMBLIES ONLY T=9
LOCK CAM	STEEL	ZINC PLATE	KEY LOCKING ASSEMBLIES ONLY T=9
CAM ADAPTER	DIE CAST ZINC	CHROMATE	
ADAPTER SPRING	STEEL	ZINC PLATE, BRIGHT CHROMATE	
WASHER	ACETAL		
LOCK NUTS	STEEL	ZINC PLATE, BRIGHT CHROMATE	WING IN A CUP ASSEMBLIES ONLY T=91/92
THREADED STUD	STEEL	ZINC PLATE, BRIGHT CHROMATE	NYLON PATCH (INTERNAL)
HEX HEAD FLANGE NUT (M6)	STEEL	ZINC PLATE, BRIGHT CHROMATE	





E5 PUSH TO CLOSE ASSEMBLY, TWO POINT

, DATE DRAWN

DRAWN CHKD SCALE
09 TVA 0.75:

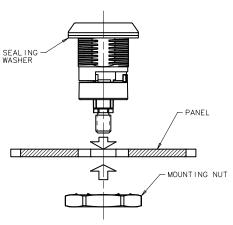
DRAWING NUMBER
75:1 J-E5-53-A

SHEFT

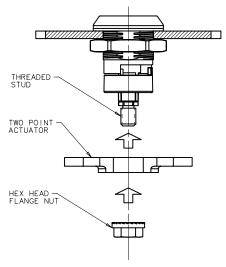
MILLIMET	<u>ERS</u>					
ALL DIMENSIONS W						
TOLERANCES ARE FOR						
REFERENCE ON	LT.					
$\oplus \sqsubseteq \exists$	A3 PAPER					

3 OF

INSTALLATION SCALE 1:1

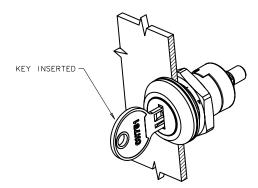


- 1. PLACE SEALING WASHER ONTO LATCH HOUSING.
- 2. INSTALL LATCH THROUGH MOUNTING HOLE.

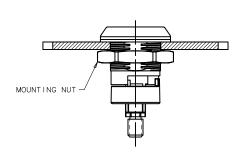


5. ATTACH TWO PONT ACTUATOR (A5-91-201-11, ORDER SEPARTELY) OVER THREADED STUD AND TIGHTEN HEX HEAD FLANGE NUT TO 5 N-m

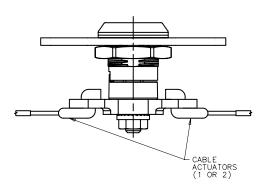
OPERATION ACTION: INTERNAL SPRING CAUSES RETURN OF DRIVER AND ACTUATOR TO ORIGINAL LATCHED POSITION WHEN DRIVER IS RELEASED AFTER OPENING. IDEAL FOR USE WITH CABLES AND ROTARY LATCHES AND/OR AS A MECHANICAL OVER RIDE.



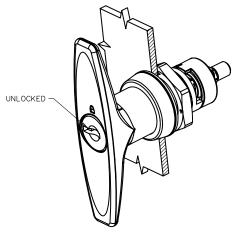
NOTE: FOR CYLINDER LOCK STYLE (T=5), KEY MUST BE INSERTED FOR ADAPTER TO FUNCTION (AS SHOWN ABOVE)



- 3. INSTALL MOUNTING NUT AND TIGHTEN TO: 10 N·m MAX
- 4. FOR 91/ 92, PLACE LATCH ASSEMBLY THROUGH PANEL. TIGHTEN LOCK NUTS TO 3 N-m (NOT SHOWN, SEE J-E5-91)



6. ATTACH CABLE ACTUATORS TO HOLES IN TWO POINT ACTUATOR (EXAMPLE SHOWN)



NOTE: FOR LOCKING VERSIONS OF WING, T AND L HANDLE STYLES (T=9) AND WING IN A CUP (T=91/92), LOCK CORE NEEDS TO BE UNLOCKED POSITION (AWAY FROM PADLOCK SYMBOL) FOR ADAPTER TO FUNCTION (AS SHOWN ABOVE)

ALSO WING, T OR L DRIVER ASSEMBLED IN LINE WITH DRIVER (AS SHOWN ABOVE)