

NOTES:

A. CUP: STEEL, ZINC PLATED  
GUIDE: STEEL, ZINC PLATED  
THREADSTUD: STEEL, ZINC PLATED

B. LOCK: DIE CAST ZINC, CHROME PLATED  
LOCK ARM AND RETAINING SCREW: STAINLESS STEEL, PASSIVATED  
MOUNTING NUT: DIE CAST ZINC WITH CHEMICAL PROTECTIVE FILM  
KEYS (2): BRASS, NICKEL PLATED

C. INSTALLATION INSTRUCTIONS:  
1. PREPARE A RECTANGULAR HOLE (55.5 X 71.5)  
2. ADJUST FIRST JAM NUT AS SHOWN, FOR THICKNESS OF OUTER PANEL.  
3. PLACE LATCH IN HOLE, THEN PLACE BRACKET OVER THE STUD AS SHOWN AND FASTEN WITH LOCKWASHER AND JAM NUT.

**southco**

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

NO. 64 FLUSH PADDLE LATCH, LOCKABLE, STEEL

DATE: 23FEB2007  
DRAWN: GDW  
CHKD: JSS  
SCALE: 1:1

DRAWING NUMBER: J-64-22-1

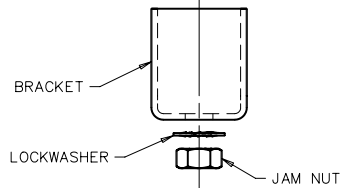
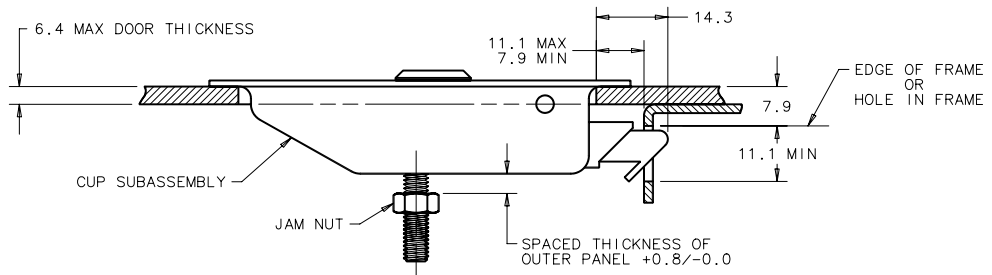
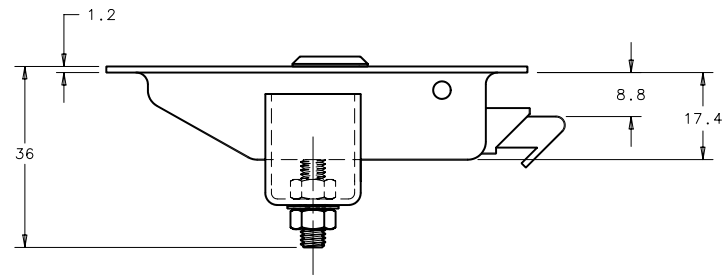
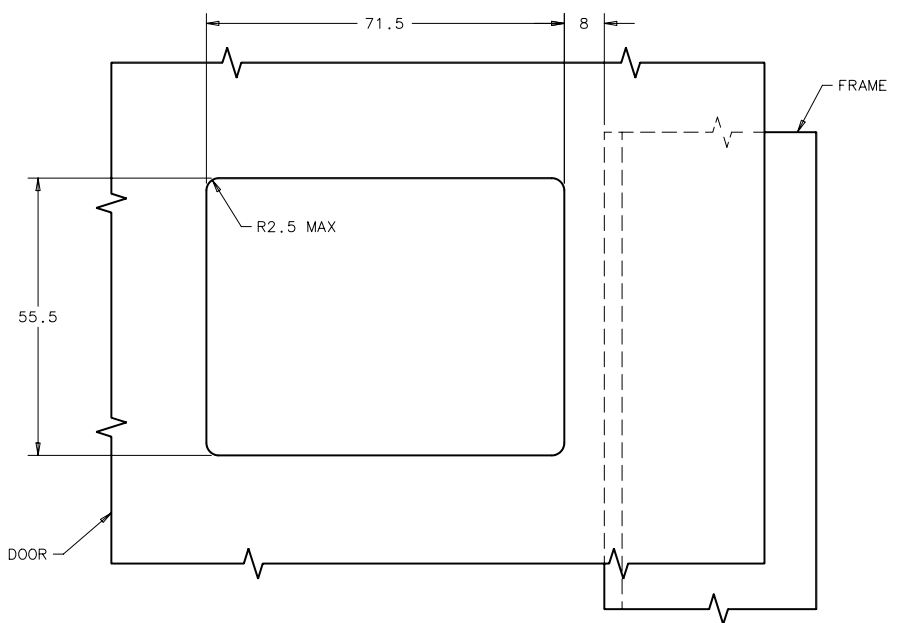
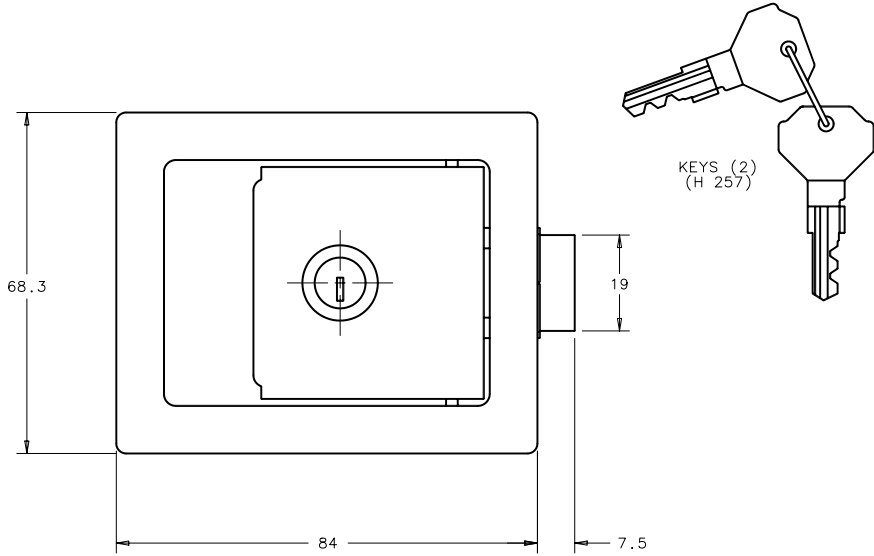
REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH	REMARKS
				ASSEMBLY	64-22-13	-	-	
				CUP SUBASSEMBLY	-	SEE NOTE A	SEE NOTE A	
				LOCK PLUG	-	SEE NOTE B	SEE NOTE B	KEY CODE: H 257
				PADDLE	-	STEEL	ZINC PLATED	
				PIN	-	STEEL	ZINC PLATED	
				SLIDE	-	STEEL	ZINC PLATED	
				SPRING	-	STAINLESS STEEL	PASSIVATED	
				BRACKET	-	STEEL	ZINC PLATED	
				NUTS(2)	-	STEEL	ZINC PLATED	
				LOCKWASHER	-	SPRING STEEL	ZINC PLATED	

**MILLIMETERS**

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

THIRD ANGLE PROJECTION

B PAPER SIZE



**PANEL PREPARATION**  
SEE NOTE C