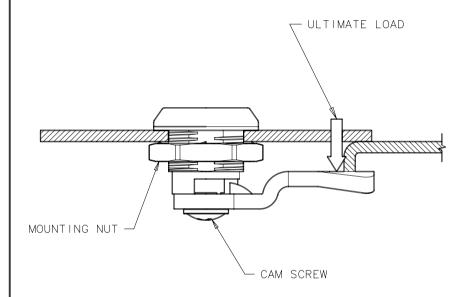
	L L	PR(OPRIETARY ITEM - EXCEPT FOR USE:	S EXPRESSLY	INDUSTRIAL	SERIES TOO	L OPERATED	DATE	DRAWN	CHKD	SCALE	DRAWING NUM	BER
50	outno	CO HER	ANTED IN WRITING INFORMATION DI: REON IS CONFIDENTIAL AND ALL RI D OTHERWISE ARE RESERVED BY SOU	GHTS PATENT THCO, INC.	E5 QUAD) LATCH, PL	ASTIC	07JUL2005	MJS	LAH	1:1	TD-E5-30) — J
REV	DATE I	DRAWN/CHKD	DESCRIPTION		•							\$	Λ /
													PAPER
												THIRD ANGLE PROJECTION	PAPER SIZE

SOUTHCO PERFORMANCE GUIDELINES
THE PERFORMANCE GUIDELINES SHOWN ON THIS PAGE ARE SUPPLIED AS A GENERAL GUIDE ONLY, AS CONDITIONS
VARY WITH EACH APPLICATION AND METHOD OF INSTALLATION. STRENGTH DATA GIVEN IS FOR FAILURE OF THE
PRODUCT OR FOR SUFFICIENT DEFORMATION TO MAKE PRODUCT INOPERABLE. NO SAFETY FACTOR HAS BEEN APPLIED
IT IS RECOMMENDED THAT THE USER REQUEST A PRODUCT SAMPLE FOR TESTING TO DETERMINE THE SUITABILITY
OF THE PRODUCT FOR THE PURPOSE INTENDED AND USER'S PARTICULAR APPLICATION.



TEST DESCRIPTION	E5-6-XX3-XX1					
AVERAGE ULTIMATE (1)	400 N (90 lbs.)					
MAXIMUM RECOMMENDED MOUNTING NUT TIGHTENING TORQUE 2	4.25 N·m (38 in·lb.)					
MAXIMUM RECOMMENDED CAM SCREW TIGHTENING TORQUE	3.1 N·m (27 in·lb.)					

- (1) ULTIMATE LOAD MEASURED 10 mm FROM OUTER EDGE OF CAM.
 MEASUREMENT WAS TAKEN AT AMBIENT TEMPERATURE. ULTIMATE LOAD
 CAUSES FAILURE OF THE PRODUCT OR SUFFICIENT DEFORMATION TO
 MAKE THE PRODUCT INOPERABLE.
- 2 FAILURE OCCURED WHEN THE THREADS ON THE HOUSING STRIPPED.
- (3) FAILURE OCCURED WHEN THE PHILLIPS RECESS STRIPPED.

REF: E5-28