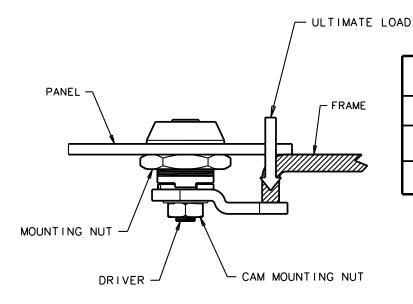
			PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.		THOU AS		00504750	0.4141.0014		DRAWN	CHKD	SCALE	DRAWING NUM	BER
ISOUR DEAT					TUBULAR KEY		OPERATED	CAMLOCK	23DEC2006	MJS		1:1	TD-PT-1-	– J
REV	DATE	DRAWN/CHK	D DESCRIPTION										Φ —	Α4
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													THIRD ANGLE PROJECTION	SÏZĒ

SOUTHCO PERFORMANCE GUIDELINES

THE PERFORMANCE GUIDELINES SHOWN ON THIS PAGE ARE SUPPLIED AS A GENERAL GUIDE ONLY, AS CONDITIONS VARY WITH EACH APPLICATION AND METHOD OF INSTALLATION, STRENGTH DATA GIVEN IS FOR FAILURE OF THE PRODUCT OR FOR SUFFICIENT DEFORMATION TO MAKE PRODUCT INOPERABLE. NO SAFETY FACTOR HAS BEEN APPLIED IT IS RECOMMENDED THAT THE USER REQUEST A PRODUCT SAMPLE FOR TESTING TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE PURPOSE INTENDED AND USER'S PARTICULAR APPLICATION.



TEST DESCRIPTION	PT-1-XXXXX-XXX					
AVERAGE ULTIMATE LOAD ①	645 N					
MAXIMUM RECOMMENDED MOUNTING NUT ② TIGHTENING TORQUE	5 N·m					
MAXIMUM RECOMMENDED CAM MOUNTING NUT TIGHTENING TORQUE	2 N·m					

- 1 AVERAGE ULTIMATE LOAD CAUSES FAILURE OF THE PRODUCT OR SUFFICIENT DEFORMATION TO MAKE THE PRODUCT INOPERABLE. CAMS USED FOR THIS TEST WERE OF THE "NO HOOK" STYLE WITH OFFSETS OF Omm, 3.2mm, AND 6.4mm AND WERE 28.6mm LONG.
- FAILURE OCCURED WHEN THE THREADS ON THE MOUNTING NUT STRIPPED.
- FAILURE OCCURED WHEN THE DRIVER THREADS STRIPPED.

REF: TRPT-01