

9.7

POSITIVE OFFSET

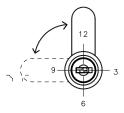
-FLAT CAM NEGATIVE OFFSET 21

CAM ROTATION DIRECTION

7.5 MAX PANEL THICKNESS

LENGTH (SEE DRAWING J-CM-M)

NOTE: LOCK PLUG IS SHOWN IN THE UNLOCKED POSITION. SOLID LINE CAM DEPICTS UNLOCKED CAM POSITION. DOTTED LINE CAM DEPICTS $\underline{\mathsf{LOCKED}}$ CAM POSITION. LOCK PLUG IN LOCKED POSITION IS NOT SHOWN.



13.9

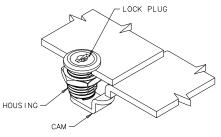
5.6

∠_{PANEL}

12-9 O'CLOCK (CCW)



PANEL PREPARATION ORIENTATION



PART No. CM-9-1B109-21B-KA SHOWN ASSEMBLED WITH CAM PART No. CM-M101 (CAM ORDERED SEPARATELY)

MATERIAL AND FINISH

COMPONENT	MATERIAL DESCRIPTION	FINISH DESCRIPTION	REMARKS				
LOOK BLUG	DIE OAST ZING	CHROME PLATED					
& WING DRIVER	DIE CAST ZINC		VISIBLE PORTION OF LOCK PLUG IN ASSEMBLY IS POWDER COATED				
HOUSING	DIF CAST ZINC	CHROME PLATED					
HOUSTING	DIE CAST ZINC	TRIVALENT CHROMATE CONV. COATED & POWDER COATED	HEAD IS POWDER COATED ABOVE SECTION A-A				
RETAINING-RING	STEEL	ZINC PLATE, BRIGHT CHROMATE CONV. COATING					
SCREW	STEEL	ZINC PLATE, BRIGHT CHROMATE CONV, COATING					
MOUNTING NUT	DIE CAST ZINC	TRIVALENT CHROMATE CONV. COATING					
KEYS, 2 FLAT	BRASS	NICKEL PLATE	2 KEYS ON A RING				
STEEL BALL	CHROME STEEL	NATURAL	WING DRIVER VERSION ONLY!				
SPRING	STAINLESS STEEL	PASSIVATED	WING DRIVER VERSION ONLY!				

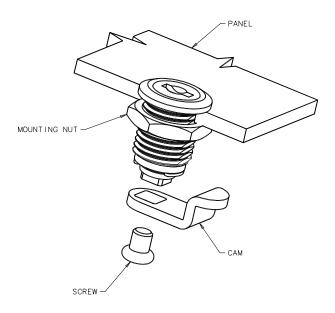
PROPRIETARY ITEM - EXCEPT FOR USE GRANTED IN WRITING INFORMATION DI		SCLOSED	MINI	CAM	1.001/			KEY	DATE				
5	outh	כסן	HEREON IS AND OTHER	CONFIDENT	TAL AND ALL R RESERVED BY SO	GHTS PATENT JTHCO, INC.	MIINI	CAM	LOCK	_	FLAI	KET	11JUL2005
REV	DATE	DRAWN/CH	KD DE	ESCRI	PTION								
В	08MAR2007	MJS/KF	L PRN:	P2007-	-0350								
С	24APR2008	CW/MJ	S PRN:	P2008-	-0453								
D	220CT2009	ACH/M.	IS PRN:	P2009-	-1222	1							
Ε	14SEP2015	CMS/L	T PRN:	P2015-	-1864]							

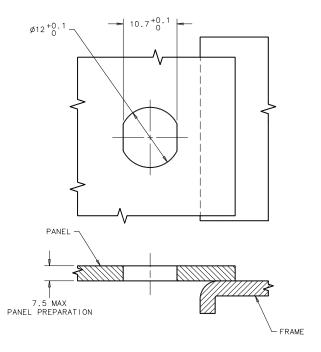
DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
11JUL2005	KPL	AJH	2:1	J-CM-9
				MILLIMETERS

ALL DIMENSIONS W TOLERANCES ARE REFERENCE ON	FOR
THIRD ANGLE PROJECTION	A3 PAPER SIZE
SHEET 2 C	F 2

$\underline{\hbox{INSTALLATION}}:$

- 1. INSTALL MOUNTING NUT AND TIGHTEN TO 3 N·m (26 lbf-in).
- 2. INSTALL CAM TO LATCH ASSEMBLY, REFER TO SHEET 1 FOR CAM ROTATION ILLUSTRATIONS FOR PROPER ORIENTATION.
- INSTALL SCREW, TIGHTEN TO 2 N·m (18 lbf-in) MAX WITH A No. 2 PHILLIPS DRIVER.





PANEL PREPARATION