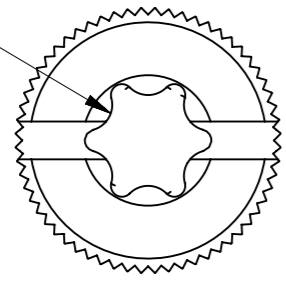
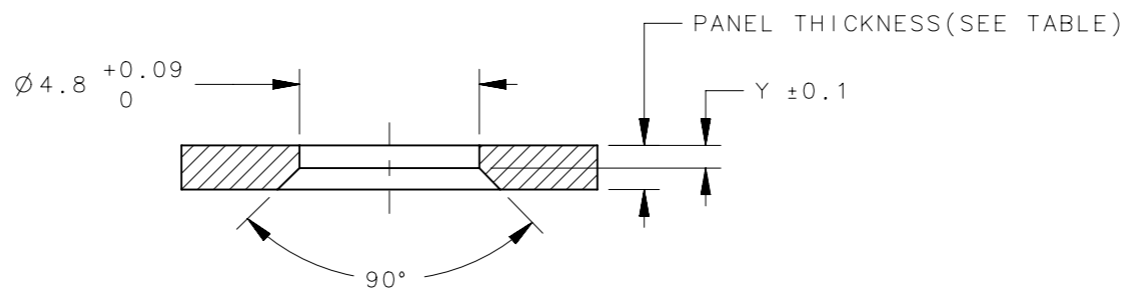
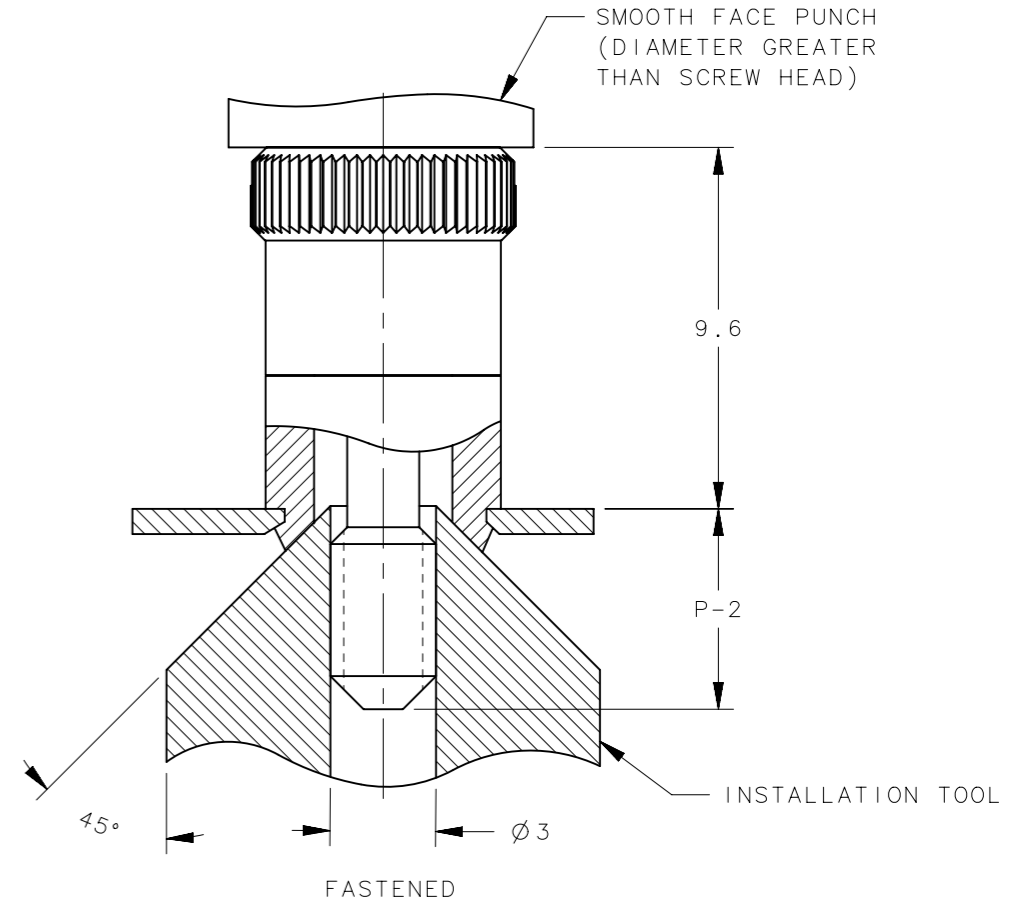
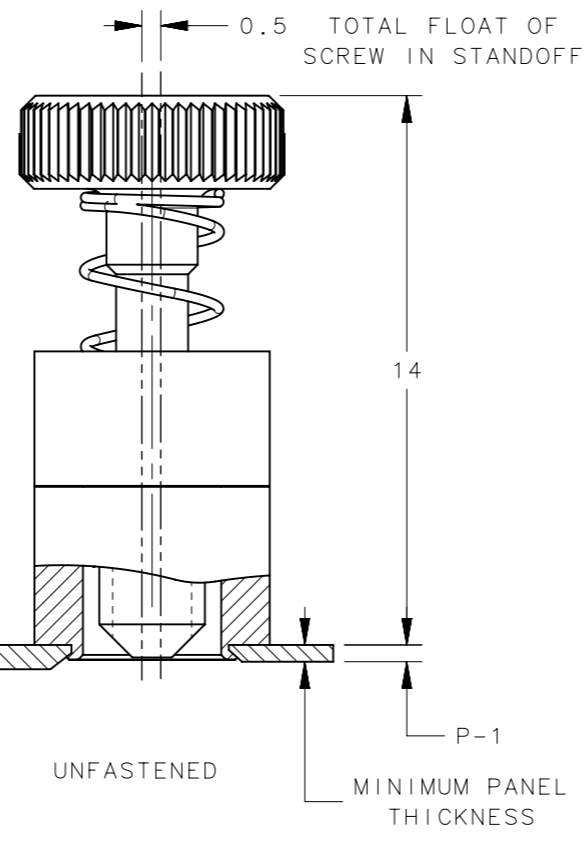
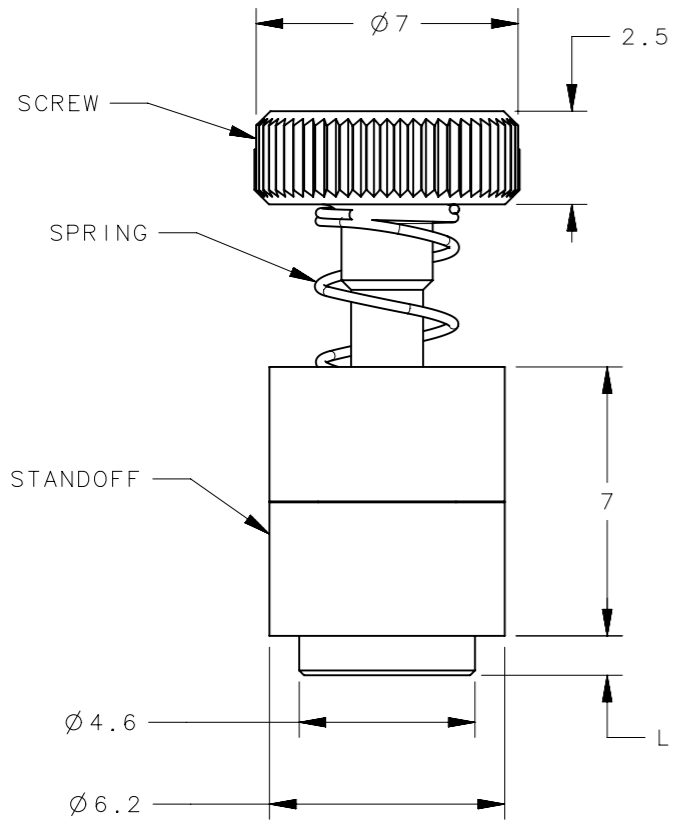
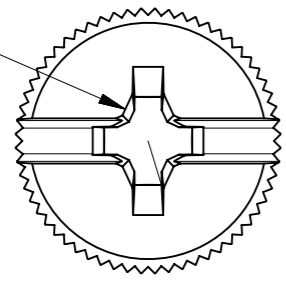


REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
H	06SEP2022	CRM/DMS	PRN: P2022-1524

T15 TORX/SLOT RECESS
(52-37-11-X)
SEE NOTE A



NUMBER 2 PHILLIPS/SLOT RECESS
(52-39-11-X)
SEE NOTE A



PANEL PREPARATION

- NOTES:
- A-SCREW : STEEL, HARDENED, ZINC PLATE PLUS SEALER(X=4, BRIGHT; X=5, BLACK)
 - SPRING : 304 STAINLESS STEEL, PASSIVATED
 - STANDOFF : 6000 SERIES ALUMINUM(X=4, NATURAL; X=5, BLACK ANODIZE)
 - B-INSTALLATION INSTRUCTIONS :
 1. PREPARE THE HOLE IN THE PANEL, COUNTERSINK UNDERSIDE OF THE PANEL AS SHOWN.
 2. PUNCH SURFACE AND INSTALLATION TOOL MUST REMAIN PARALLEL DURING FLARING OF STANDOFF. ONLY USE LIGHT PRESSURE TO FLARE STANDOFF. RECOMMENDED LOAD OF 3000N
 3. USE SOUTHCO INSTALLATION TOOL, PART NUMBER 47-104, TO FLARE THIS ASSEMBLY.
 - C- TOREX IS A REGISTERED TRADEMARK OF THE ACUMENT®INTELLECTUAL PROPERTIES, LLC.
 - D- RECOMMENDED MAXIMUM TIGHTENED TORQUE OF 60 N-cm.

52-37-13-X	SEE NOTE A	0.8 MIN	2.4 MAX	1	0.4	2.3	6.9
52-35-13-X	SEE NOTE A	0.8 MIN	2.4 MAX	1	0.4	2.3	6.9
52-39-11-X	SEE NOTE A	0.8 MIN	2.4 MAX	1	0.4	0.8	5.3
52-37-11-X	SEE NOTE A	0.8 MIN	2.4 MAX	1	0.4	0.8	5.3
PART NUMBER	MATERIAL & FINISH	PANEL THICKNESS		L	Y	P-1	P-2

CPB NUMBER	THIRD ANGLE PROJECTION						
	MILLIMETERS [IN]						
SURFACE AREA	TOLERANCES UNLESS OTHERWISE NOTED	DESCRIPTION					
VOLUME	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.	52 CAPTIVE SCREW ASSEMBLY FLARE-IN STYLE, KNURLED HEAD, M3 THREAD					
PROPRIETARY ITEM	PER ASME Y14.5M-1994	SIZE	SYSTEM	DWG NO.			
EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.		A3	NX	J-52-3-9			
		DRAWN BY	DATE	SCALE	SHEET		
		AJH/TVA	06FEB2002	5:1	1 OF 1		