

REV	DATE	DRAWN/CHKD	DESCRIPTION	COMPONENT	MATERIAL	FINISH
1	13JUN2002	VNI/DLH	PRN: P2002-0405	HOUSING	PC/ABS	SEE TABLE
A	19JUL2002	VNI/CHW	PRN: P2002-0489	KNOB	ACETAL	SEE TABLE
B	08JAN2003	VNI/AJH	RELEASED FOR PRODUCTION	INTERNAL CYLINDER	GR NYLON	BLACK
C	10JUL2019	CMS/CTG	PRN: P2002-0934	PAWL	300 SERIES STAINLESS STEEL	PASSIVATED
			PRN: P2019-1719	KNOB SPRING	300 SERIES STAINLESS STEEL	PASSIVATED
				PAWL SPRING	GR NYLON	BLACK
				NUT	GR NYLON	BLACK
				KEEPER	GR NYLON	BLACK

DRAWN	CHKD	SCALE	DATE
VNI	JHV	1:1	13JUN2002

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.
MILLIMETERS
A3 PAPER SIZE
THIRD ANGLE PROJECTION

NOTES:

- A. INSTALLATION INSTRUCTIONS:
 1. PREPARE DOOR AND FRAME AS SHOWN. THE FOLLOWING OPTIONAL PANEL PREPARATIONS MAY BE USED TO ENSURE LATCH ANTI-ROTATION:
 - a. ALIGNMENT STEM HOLE FOR PANELS THICKER THAN 6.4
 - b. A DOUBLE-D* HOLE.
 - NOTE: ALIGNMENT STEM FOLDS AWAY IF ROUND HOLE PREPARATION IS USED.
 2. INSERT LATCH THROUGH HOLE AND TIGHTEN NUT (30 MIN AGES REQUIRED). 4. MAXIMUM RECOMMENDED TORQUE IS 1.5 Nm.
 3. FOR ALIGNMENT STEM USAGE, PUSH ALIGNMENT STEM INTO SEMI-CIRCULAR HOLE AND HOLD IN PLACE AS NUT IS TIGHTENED.
 4. INSTALL KEEPER.

B. CAUTION - AVOID PROLONGED CONTACT WITH SOLVENTS. FOR CLEANING, WIPE WITH MILD HOUSEHOLD CLEANER OR DETERGENT.

MATERIAL AND FINISH INFORMATION

ASSEMBLY PART NUMBER FINISH/COLOR

- M1-2A-15-1 CHROME KNOB AND HOUSING
- M1-2A-15-5 BLACK KNOB AND HOUSING
- M1-2A-15-14 RED KNOB AND HOUSING

INTERNAL CYLINDER IS WHITE FOR PART NUMBERS

M1-2A-15-1 AND M1-2A-15-8

INTERNAL CYLINDER IS BLACK FOR PART NUMBER

M1-2A-15-5

KNOB MATERIAL

- ABS
- PC/ABS
- PC/ABS

