
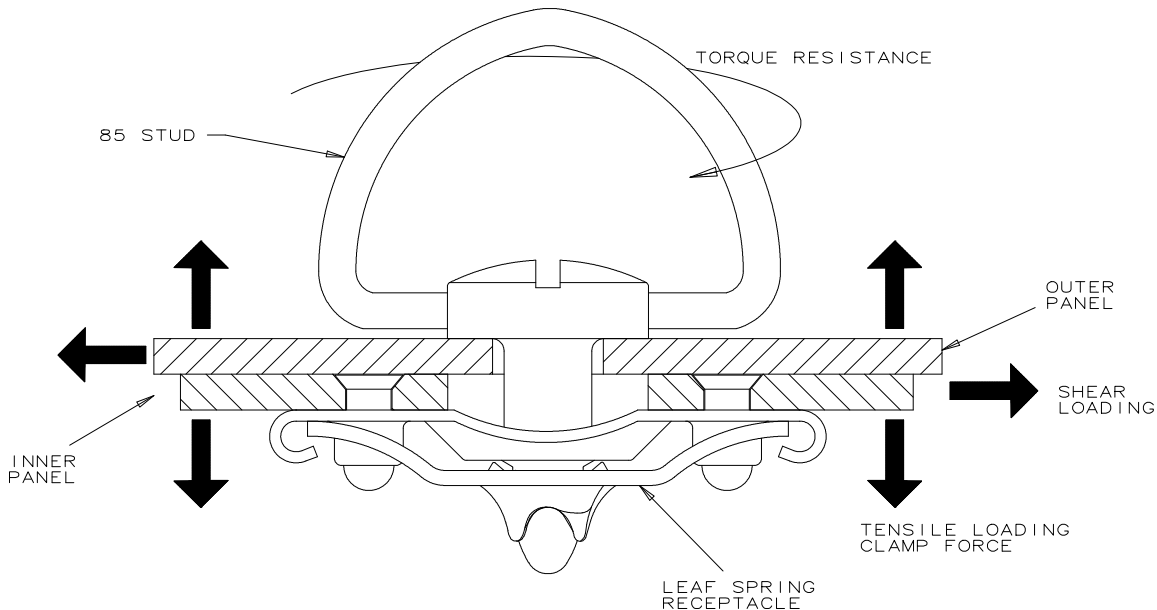
	REV	DATE	DRAWN/CHKD	DESCRIPTION	No. 85 LEAF SPRING RECEPTACLE FOR RIVETING		DATE	DRAWN/CHKD	SCALE	DRAWING NUMBER
	A	09APR2002	GDM	UPDATE FORMAT			03JAN94	ALC/ACZ	NTS	TD-85-3-J
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THIRD ANGLE PROJECTION 										
A PAPER SIZE										

SOUTHCO PERFORMANCE GUIDELINES
 THE PERFORMANCE GUIDELINES SHOWN ON THIS PAGE ARE SUPPLIED AS A GENERAL GUIDE ONLY, AS CONDITIONS VARY WITH EACH APPLICATION AND METHOD OF INSTALLATION. STRENGTH DATA GIVEN IS FOR FAILURE OF THE PRODUCT OR FOR SUFFICIENT DEFORMATION TO MAKE PRODUCT INOPERABLE. NO SAFETY FACTOR HAS BEEN APPLIED IT IS RECOMMENDED THAT THE USER REQUEST A PRODUCT SAMPLE FOR TESTING TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE PURPOSE INTENDED AND USER'S PARTICULAR APPLICATION.

ALL STRENGTH RATINGS ARE INDEPENDENT OF HEAD STYLE.



PART NUMBER	85-35-295-15	85-35-295-20
MATERIAL	STEEL	STAINLESS STEEL
MAXIMUM RECOMMENDED WORKING TENSILE STRENGTH ①	2000 N (450 LBS)	2000 N (450 LBS)
AVERAGE ULTIMATE TENSILE STRENGTH ②	6000 N (1350 LBS)	6000 N (1350 LBS)
CLAMP FORCE ③	180 N (40 LBS)	180 N (40 LBS)
MAXIMUM RECOMMENDED WORKING SHEAR STRENGTH ①	1330 N (300 LBS)	1330 N (300 LBS)
AVERAGE ULTIMATE SHEAR STRENGTH ②	3110 N (700 LBS)	3110 N (700 LBS)
MAXIMUM TORQUE RESISTANCE ④	2.8 Nm (25 IN-LBS)	2 Nm (18 IN-LBS)

- ① WORKING LOAD is the maximum force that the product will withstand without affecting the operation or appearance of the product.
- ② Average ULTIMATE LOAD causes failure of the product or sufficient deformation to make the product inoperable.
- ③ CLAMP FORCE is the force applied to the panel when the assembly is latched at the nominal grip.
- ④ MAXIMUM TORQUE RESISTANCE is the torque that causes the stud to override the receptacle stop.

REF: 85-19