

SOUTHCO No.81 SNAP-IN RECEPTACLE

DATE 11-3-75 RHB

DRAWN

CHKD

SCALE

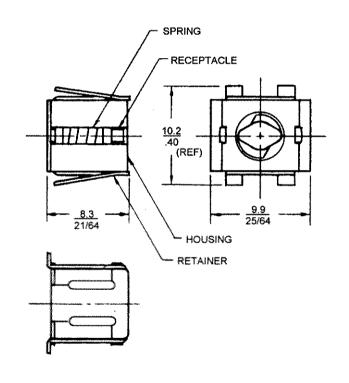
NTS

DRAWING NUMBER

.1-81-35-309-56

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REV. LET.	DATE	BY-CHKD	REVISIONS	ITEM	PART No.	MATERIAL	FINISH			
Н	25APR94	RG	PRN:81-131 (SEE RECORD DRAWING)	ASSEMBLY	81-35-309-56					
-	25NOV96	SWD	PRN: S-1-06A	RETAINER		STAINLESS STL.	NATURAL			
				HOUSING		STAINLESS STL.	NATURAL			
				RECEPTACLE		CASE HARDENED STEEL	SEE NOTE "A"			
				SPRING		STAINLESS STL.	PASSIVATE			

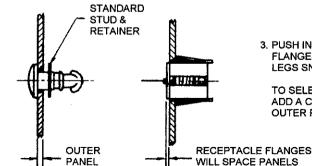
RECEPTACLE ASSEMBLY



NOTE A: ZINC PLATE, CHROMATE PLUS SEALER.

INSTALLATION INSTRUCTIONS

1. PREPARE SQUARE HOLE IN INER PANEL. 7.92±0.13 SQUARE HOLE .312 ± .005 1.52 0.60 MAX. INNER PANEL 2. PLACE RECEPTACLE ASSEMBLY INTO HOLE, SEATING FLANGES AGAINST HIFE OUTER SURFACE.



THICKNESS

3. PUSH IN ON CENTER PORTION BETWEEN FLANGES UNTIL ALL FOUR SPRING LEGS SNAP OUT BEHIND PANEL.

TO SELECT THE PROPER GRIP STUD. ADD A CONSTANT OF .060 TO THE OUTER PANEL THICKNESS ONLY.

MILLIMETER/INCH

MILLIMETER INCH

PAT. 4,128,923

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TOLERANCE UNLESS OTHERWISE NOTED

METRIC mm - TWO PLACE (XQ ± ONE PLACE (X)

NOH-DECIMALS ± FRACTIONS ANGLES

APART 0.51/.020

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J-81-35-309-56