

NOTE :

1. INSTALLATION INSTRUCTION

RECEPTACLE AS DESIRED)

- A.PREPARE A HOLE IN INNER MEMBER.

 (OR MOLD A "LUGGED HOLE" PER

 SOUTHCO DWG. No. N-23726.

 RECEPTACLE CAN THEN BE

 INSTALLED SUCH THAT THE STUD SLOT

 OR WING IS ORIENTED WITH THE
- B.ULTRASONICALLY PRESS THE
 RECEPTACLE ASSEMBLY IN TO THE
 DEPTH AS NOTED BELOW THE SURFACE
 SLOT MAY BE POSITIONED AS DESIRED
 WHEN LOCKED UP, SLOT IN STUD WILL
 LINE UP WITH SLOT IN RECEPTACLE.

4	-	1	SHELL	STEEL	ZINC PLATE, CHROMATE PLUS SEALER
3	-	1	SPRING	STAINLESS STEEL	ZINC FLAKE COATING
2	_	1	RECEPTACLE	CASE HARDENED STEEL	ZINC PLATE, CHROMATE PLUS SEALER
1	=	1	RETAINER	STAINLESS STEEL	PASSIVATED
-	82-35-310-55	_	ASSEMBLY	_	_
NO.	PART NUMBER	QTY	TYPE OF COMPONENT	MATERIAL	FINISH

ОТ		THIRD ANGLE PROJECTION	southco			
E. ED; L		INCHES [MM]	CONNECT · CREATE · I NNOVATE			
	PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PARETH AND OTHERWISE, ARE RESERVED BY SOUTHOO, INC.	TOLERANCES UNLESS OTHERWISE NOTED	NO. 82 RECEPTACLE ASSEMBLY			
		ALL DIMENSIONS WOTHOUT TOLERANCES ARE FOR REFERANCE ONLY	FOR ULTRASONIC INSTALLATION			
			A SYSTEM DWG NO. J-82-35-310-55			
		PER ASME Y14.5M-1994	DRAWN BY ACZ DATE 15FEB1984 SCALE 1:1 SHEET 1 OF 1			

